Model Shown: PQ603, PQ604, PQ604S







### Features

# PUMP DESIGNED SPECIFICALLY FOR HEAVY- DUTY, EXTENDED CYCLE OPERATION.

- For operating single or double-acting cylinders.
- Metal shroud keeps dirt and moisture out of motor and electrical components.
- Electrical shut-down feature prevents unintentional restarting of motor following an electrical service interruption.
- Internal relief valve limits pressure to 700 bar.
- External relief valve is adjustable from 70 to 700 bar.
- Pumps operate below maximum OSHA noise limitation (74-76 dBA).
- Start and operate under full load, even with voltage reduced by 10%.
- CSA rated for intermittent duty.
- Non CE.



## **Hydraulic Fluids**

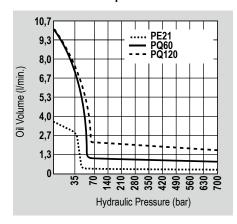


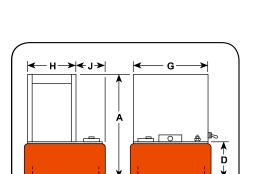
For dependable performance of all your hydraulic pumps and cylinders. Power Team specialty blended oils contains foam suppressant additives and has a high viscosity index. Refer to the Accessories section for complete details

#### Hydraulic Machine Press Operation



#### Performance Specifications





# Universal Pump Cart



Mobilize your hydraulic pumps with the cart # PC200 - refer to the accessories section for details. Cart can be used with the following pumps; PA60, PA64, PA55/PE55, PE18, PE21, PQ60, PQ120, PG55 series and pumps with optional 5- and 10-gallon reservoirs; Nos. RP50, RP51, RP101 and RP103. (Pump not included)

|      | Optional  | : Swivel Casters                    |          |
|------|-----------|-------------------------------------|----------|
| ì    | Order No. | Description                         | Wt. (kg) |
| To a | 10494     | 2" dia. swivel casters (4 Required) | 0,1      |

#### Technical Dimensions

| Order       | Α    | В    | С    | D    | Е    | F    | G    | н    | J     | К          | Max.               | rpm   | dBA at          | (     | Prod. |       |       |                 |
|-------------|------|------|------|------|------|------|------|------|-------|------------|--------------------|-------|-----------------|-------|-------|-------|-------|-----------------|
| No.         |      |      |      |      |      |      |      |      |       |            | Pressure<br>Output |       | Idle and<br>700 | 7     | 70    | 350   | 700   | Wt.<br>with Oil |
|             | (mm)  | (mm)       | (bar)              |       | (bar)           | (bar) | (bar) | (bar) | (bar) | (kg)            |
| PQ60 Series | 638  | 362  | 394  | 184  | 308  | 338  | 373  | 237  | 122,2 | 1/2-20 UNF | 700                | 1,437 | 74/76*          | 9,7   | 0,9   | 0,9   | 0,8   | 76,6**          |

<sup>\*</sup> Measured at 3 ft. distance, all sides.

# Ordering Information

| For Use With<br>Cylinder Type | Description   | Order<br>No. | Valve<br>Type | Valve<br>No. | Valve<br>Function         | Max. Amp Draw<br>@ 700<br>(bar) | Motor<br>††                              | Reservoir<br>Usable<br>Oil Cap.<br>(I) |
|-------------------------------|---|--------------|---------------|--------------|---------------------------|---------------------------------|--|--|
| Single-Acting                 | 1,49 kW pump with 21,6 liter reservoir and manual valve | PQ603        | 3-Way         | 9520*        | Advance<br>Hold<br>Return | 115V -22 amps<br>230V -11 amps  | 1,49 kW, 220 Volt<br>50 Hz, Single Phase | 20                                     |
| Single-Acting                 | PQ603, except has solenoid operated remote valve        | PQ603S       | 3-Way         | 9599†        | Advance<br>Hold<br>Return | 115V -22 amps<br>230V -11 amps  | 1,49 kW, 220 Volt<br>50 Hz, Single Phase | 20                                     |
| Double-Acting                 | 1,49 kW pump with 21,6 liter reservoir and manual valve | PQ604        | 4-Way         | 9506*        | Advance<br>Hold<br>Return | 115V -22 amps<br>230V -11 amps  | 1,49 kW, 220 Volt<br>50 Hz, Single Phase | 20                                     |
| Double-Acting                 | PQ604, except has solenoid operated remote valve.       | PQ604S       | 4-Way         | 9512†        | Advance<br>Hold<br>Return | 115V -22 amps<br>230V -11 amps  | 1,49 kW, 220 Volt<br>50 Hz, Single Phase | 20                                     |

<sup>\*</sup> Manual valve. Pump is equipped with RUN/OFF/PULSE switch for control of motor.

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<sup>\*\*</sup> Total weight with oil and 3-way solenoid valve. Subtract 4,5 kg to obtain weight of pump with manual valve.

<sup>†</sup> Solenoid valve. Pump is equipped with a remote control switch with 3,1 m cord.

<sup>††</sup> PQ60 series also available in 115V, 60 Hz or 220V, 50 Hz. Please specify when ordering. Example: for 60 Hz order PQ603-115; for 50 Hz order PQ603-50-220.

NOTE: Some Power Team pumps are available in special configurations not listed in this catalog. For your special requirements please consult your local distributor or the Power Team factory.